





English Ironwork & Wirework





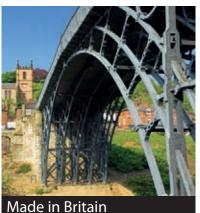




British craftsmen



Inspired by original architectural features and made using traditional techniques, we are constantly innovating and refining our product range to create timeless designs that will suit both period and contemporary properties.



We take pride in being "Made in Britain" and have developed the expertise, facilities and training for our apprentices to promote excellence in British engineering. We manufacture products in limited batches or one-off pieces.

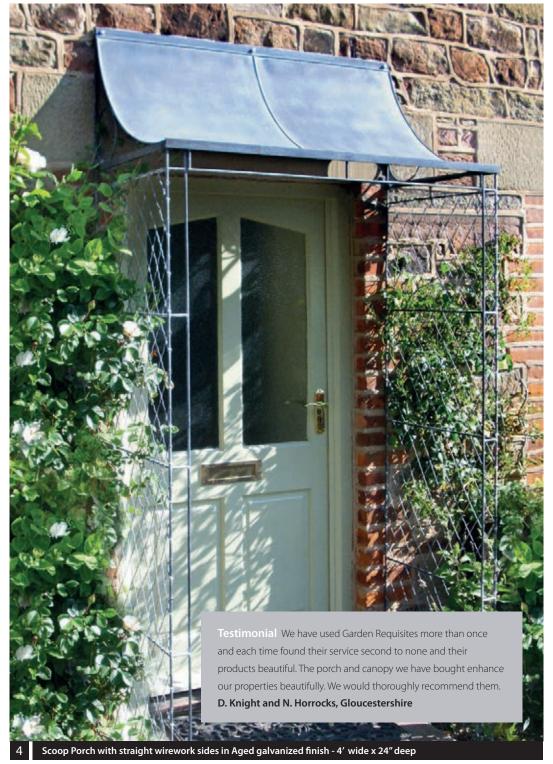


Sustainability

Our products are made from solid steel, which is always hot-dip zinc galvanized to form a rust resistant finish that will last a lifetime. These materials are naturally occurring and infinitely recyclable; a truly sustainable solution.



As award winning designers and manufacturers, we have a wealth of experience and passion for our products. We are here to help you with every aspect of your purchase and to answer any questions that you may have.





Scoop porches for making an



4' Porch with curved sides PH408 H8'6" x W4' x D24" (260 x 122 x 61cm) A 24" deep porch with solid roof, shown with curved, double framed sides.



4' Porch with straight sides PH408 H8'6" x W4' x D24" (260 x 122 x 61cm)A 24" deep porch with solid roof, shown with straight, double framed sides.

Porches provide an elegant covered entrance for any exterior door, ideal for wet weather. The decorative lattice side panels offer sturdy support for climbing plants, especially when combined with our matching planters. Our scoop porches are straightforward to install and are a statement piece that will add real value to a period or contemporary property. Available in a standard 24" depth you can choose from our range of straight wirework sides, curved wirework sides or circular steel columns. All porches are made in three sections - the roof and two sides - for easy assembly on site. Available in Aged zinc galvanized finish or painted Black or Grey. Contact our office or visit our website for measuring advice.

entrance



6' Porch with curved sides PH410
H8'6" x W6' x D24" (260 x 183 x 61cm)
A 24" porch with solid roof, shown with curved double framed wirework sides.



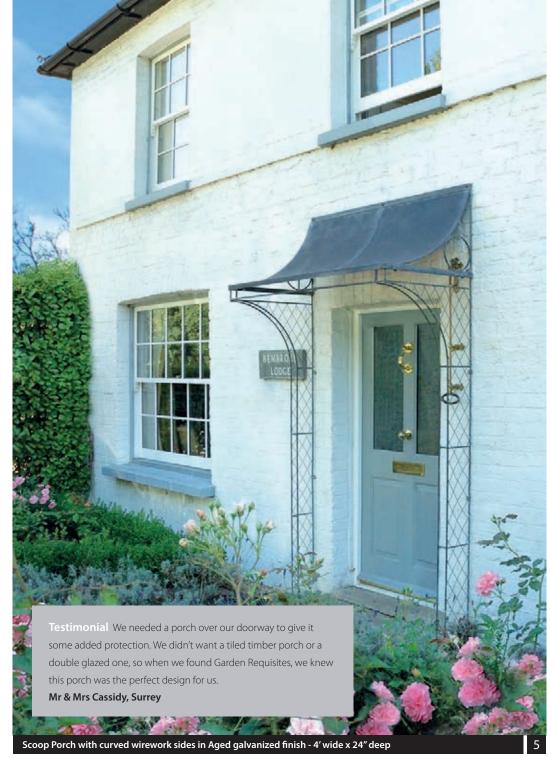
8' Porch with columns H8'6" x W8' x D24" (260 x 244 x 61cm) A 24" deep porch with solid roof, shown with columns.





Front elevations show the double framed detail of the front wirework side supports and the double frame below the top leading edge of the solid steel roof canopy.

Side elevations show the straight wirework, curved wirework and steel column options.



Bespoke Ironwork Porch in Aged galvanized finish



Ironwork porches



4' Ironwork Porch PH425 H8'10" x W4' x D30" (269 x 122 x 76cm) A 30" deep porch with solid roof with curved ironwork sides.



6' Ironwork Porch PH426 H8'10" x W6' x D30" (269 x 183 x 76cm) A 30" deep porch with solid roof with curved ironwork sides.





All our porches can be made to order in any size, but for a larger property or a wider door you may wish to consider our new Ironwork Porch which benefits from a deeper 30" roof to provide a more substantial shelter for your doorway. The elegant simplicity of this design ensures that it complements both period and contemporary houses and will add a stylish and sympathetic focal point to your property. The roof height is 24" and the depth of the ironwork sides 7" as standard. Our porches are easy to install and can be made to measure. Available in Aged zinc galvanized finish or painted Black or Grey. Contact our office or visit our website for measuring advice.

Traditional porches



5' Georgian Porch with iron framework H9' x W5' x D24" (270 x 153 x 61cm) A 24" deep porch shown with iron framework.

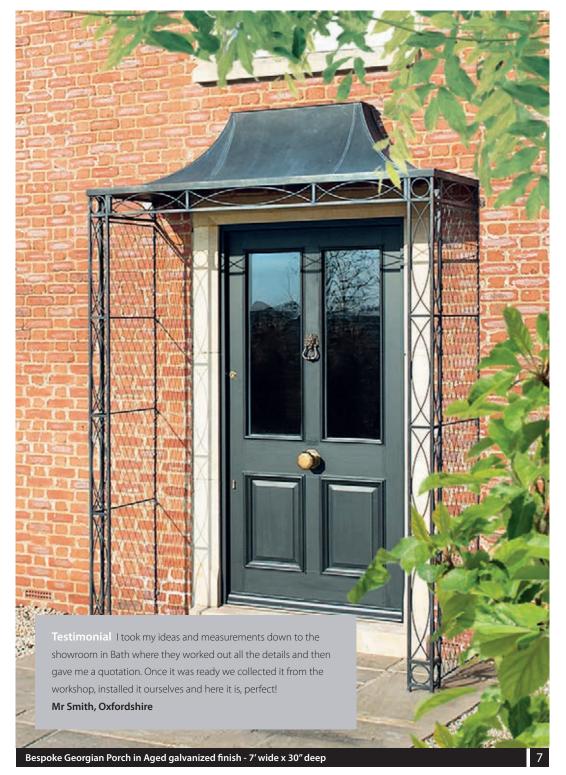


5' Georgian Porch with decorative framework PH421/E H9'x W5'x D24" (270 x 153 x 61cm) A 24" deep porch shown with decorative iron framework.



6' Georgian Porch with curved brackets PH422/B H46" x W6' x D24" (117 x 183 x 61 cm)
A 24" deep porch shown with curved wirework brackets.

We've designed our porches to look good on any style of property, but if you are looking for a more authentic architectural feature, our traditional Georgian porches are the perfect solution. Our traditional porch incorporates design details that are inspired by original historic designs.







Scoop canopies transforming



4' Scoop canopy H19" x W4' x D18" (48 x 122 x 46cm) A 18" deep canopy. H19" x W4' x D24" (48 x 122 x 61cm) A 24" deep canopy.



H45" x W4' x D24" (115 x 122 x 61cm)
A 24" deep canopy shown with wirework curved brackets.

Our Scoop canopies offer wet weather protection and shelter for you and your door. With numerous standard sizes and design variations available, we can also make to measure to specifically fit your doorway. In addition, we can adapt our designs to accommodate any architectural features or light fittings that might obstruct the positioning of your canopy. Personalise your canopy with the elegant wirework side brackets and combine with matching wall panels to allow your climbers to adorn the walls. Available in Aged zinc galvanized finish or painted Black or Grey.

Contact our office or visit our website for measuring advice. We can make to measure.

CA403

CA404



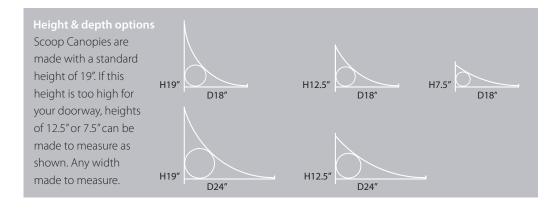
your doorway



6'Scoop Canopy H19" x W6' x D18" (48 x 183 x 46cm) A 18" deep canopy. H19" x W6' x D24" (48 x 183 x 61cm) A 24" deep canopy.

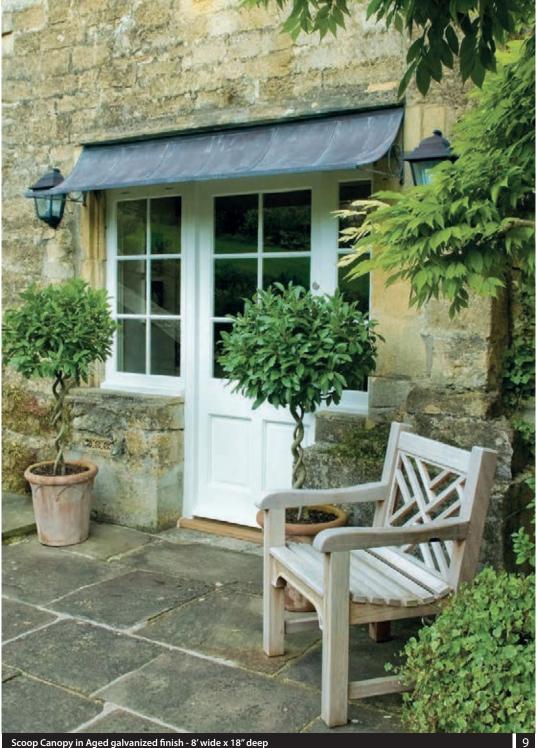


6' Scoop Canopy with curved bracketsH45" x W6' x D24" (114 x 183 x 61cm)
A 24" deep canopy shown with wirework curved brackets.



CA422

CA424







Wide Scoop canopies



8' Scoop Canopy H19" x W8' x D18" (48 x 244 x 46cm) A 18" deep canopy. H19" x W8' x D24" (48 x 244 x 61cm) A 24" deep canopy.



10' Scoop canopy with curved brackets CA427/I H45" x W10' x D24" (114 x 305 x 61cm) A 24" deep canopy shown with wirework curved brackets.

Our Scoop canopies offer wet weather protection and shelter for you and your door. With numerous standard sizes and design variations available, we can also make to measure to specifically fit your doorway. We can also modify the canopy design to accommodate architectural features or light fittings. Each door canopy is straightforward to install as there is no self-assembly. All canopies are made from solid steel and hot dip zinc galvanized. Available in a painted Grey or Black finish or Aged zinc galvanized. The front lip guides any water sideways away from your doors. For measuring advice please contact our office or visit our website.

CA423

CA425



Arched canopies



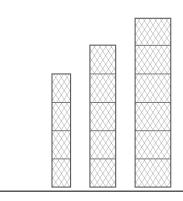
3'5"Roman Canopy CA102 H3'3" x W3'5" x D18" (100 x W104 x D46cm) A semi-circular canopy, shown with wirework wall panels.



4' Ellipse Canopy CA602 H3' x W4' x D18" (91 x 122 x 46cm) An elegant elliptical canopy, ideal for spanning wider doorways.



5'Segmental Canopy CA302' H31"x W5'x D 18" (66 x 152 x 46cm) Ideal for doorways with height restrictions. Suitable for spanning wider doorways.



Wall Panels				
Small	H4' 6" x W9.5" (137 x 24cm)	TR012		
Medium	H 5'7" x W12.5" (170 x 32cm)	TR014		
arge	H6' 8" x W18" (203 x 46cm)	TR010		







Window boxes





Cresc BA005 Medi BA006 Large



BA201 BA202





Our pared down designs suit any style of property, from country cottage to city apartment. Providing robust and secure support for plants, these easy to install mini balconies can be fixed above or below a window sill or directly to a wall – no window necessary. Ideal for an instant, low maintenance garden you can change every season; scented lavender in summer and evergreen box plants in winter. For the full range of designs and finishes please visit our website. We can also make to measure, just get in touch with the dimensions that you need, or call us to talk it all through.



Circular planters





 Medium
 18" Dia. x H16" (46 x 40cm)

 Large
 24" Dia. x H20" (61 x 50cm)

 X Large
 30" Dia. x H24" (76 x 61cm)

 Tall Medium
 18" Dia. x H28" (46 x 70cm)



Our circular steel planters are supplied with four solid steel feet for added stability. The base has several drainage holes to avoid waterlogged roots.

With the look of traditional lead, our circular steel planters are a lighter, maintenance-free alternative, built to withstand the damaging effects of weather, soil and water. Unlike wooden planters which will eventually rot, the zinc galvanized steel finish ages gracefully, resulting in a beautiful weathered patina. Our planters have no sharp edges or corners and are generous enough to hold sumptuous arrangements of mixed planting or bold topiary. Drainage holes in the base avoid waterlogged plants and raised feet aid stability. Made to measure available.

PL001

PL002

PL003

PL004

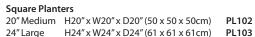






Square planters







 Square Planters

 28"X Large
 H28" x W28" x D28" (70 x 70 x 70 cm)
 PL104

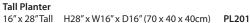
 36"XX Large
 H36" x W36" x D36" (90 x 90 x 90 cm)
 PL105

Our latest range of Square zinc galvanized solid steel planters are perfect for larger displays of shrubs and trees. The planters are designed for external use and each planter has a raised base, substantial corner legs for stability and an elegant top rim for easy lifting. The bases also have integral corner holes to allow for any excess water to drain away to avoid waterlogged roots. The Aged zinc galvanized finish is a weathered grey zinc patinated finish, and will gradually oxidise in a similar fashion to lead. Nationwide delivery and a made to measure service is available.



Tall planter







A series of our planters in front of The Ivy Tower Bridge, London.

This Tall Planter is the perfect design and proportion to sit either side of your doorway, providing plenty of room for the roots of larger plants or standards such as the Bay tree. Unlike wooden planters which will eventually rot, or GRP which will crack and fade, our superior solid steel planters will last a lifetime. The superior fully welded construction and aged zinc galvanized finish will age naturally resulting in a beautiful weathered patina. Our planters are made by us and are fully welded, no self-assembly with many unsightly nuts & bolts.







Troughs



36" Medium H20" x W36" x D16" (50 x 90 x 40cm) **48" Large** H20" x W48" x D16" (50 x 122 x 40cm)



36" Medium Tall H28" x W36" x D16" (70 x 90 x 40cm) 48" Large Tall H28" x W48" x D16" (70 x 122 x 40cm)

PL303 PL304

Our solid steel troughs are made by us in Bath, then hot dip zinc galvanized for a very long lasting finish. The troughs are fully welded, requiring no self – assembly, and sit on four corner legs creating a raised base for air circulation. These troughs are heavy duty, stable and have no unsightly nuts and bolts. The large capacity is ideal for instant mature hedging or abundant plant displays – perfect screening for courtyards or roof terraces. The Aged zinc finish looks like lead and weathers in a similar fashion. Made to measure sizes available, please contact the office for more information.

PL301

PL302

Troughs with trellis



36"Trellis Trough H6'x W36" x D16" (183 x 90 x 40cm) Planter height 20"/50cm 48"Trellis Trough H6'x W48" x D16" (183 x 122 x 40cm) Planter height 20"/50cm



36" Trellis Tall Trough
H6' x W36" x D16" (180 x 90 x 40cm)
Planter height 28"/70cm
48" Trellis Tall Trough
H6' x W48" x D16" (180 x 122 x 40cm)
Planter height 28"/70cms

PL404

PL403

The Trellis Trough provides an instant screen and generous planting opportunity for mature shrubs and climbers. Privacy and effective division for courtyards, balconies and rooftop gardens are achieved by using one or more to create the desired effect. Our heavy duty, long lasting planters are shown in the Aged zinc galvanized finish and can be made with the diamond woven trellis as shown, or square patterned trellis. The trellis is easily secured inside the back of the planter. Made to measure sizes available and painted, profiled trellis panels to suit your requirements.

PL401

PL402



Diamond trellis panels as effective screening at Cliveden House Hotel, Buckinghamshire

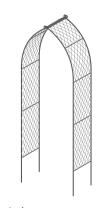
4' Roman Arch in Grey painted finish





Arches a great support act

Practical and whimsical, arches are a romantic addition to your garden. A lattice arch can display an array of fragrant flowering climbers over a seating area, gate or walkway, an essential feature in any garden. We have created a system of matching weather-resistant, maintenance-free lattice panels and posts that can be used in conjunction with arches to decorate, define or screen different areas of your garden.



Gothic Arches Small Arch AR001 H7'x W3'x D12"(213 x 91 x 30cm) AR002 Medium Arch AR002 H7'x W3'x D18"(213 x 91 x 46cm) AR003 H7'x W3'x D24"(213 x 91 x 61cm) AR003



18" Medium Gothic Arch shown with 24" Arch Side Panels.

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Arch Side Panels

18" Left AR301

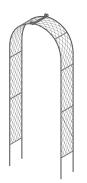
18" Right AR302

H4'6" x W18" (137 x 46cm)

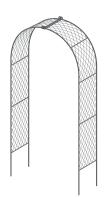
24" Left AR303

24" Right AR304

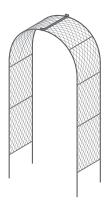
H4'6" x W24" (137 x 61cm)



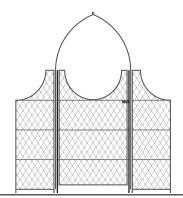
3' Roman Arch Small Arch AR101 H6'6"x W3' x D12" (200 x 91 x 30cm) All heights shown are above ground dimensions.



4' Roman Arch Medium Arch AR102 H7' x W4' x D18" (213 x 122 x 46cm) All arches have 15" (38cm) legs in each corner for in-ground fixing.

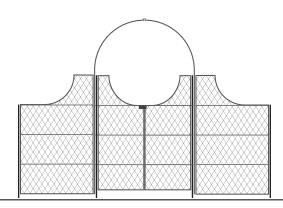


4' Roman Arch Large Arch AR103 H7' x W4' x D24" (213 x 122 x 61cm) Arches are made in two halves for bolting together on site.



Single Gate and gate posts GT001 H4'6"x W2'9" (137 x 84cm)

A Single Gate shown with a 3' wide Gothic Arch and 18" Arch Side Panels. Arch and Side Panels sold separately.

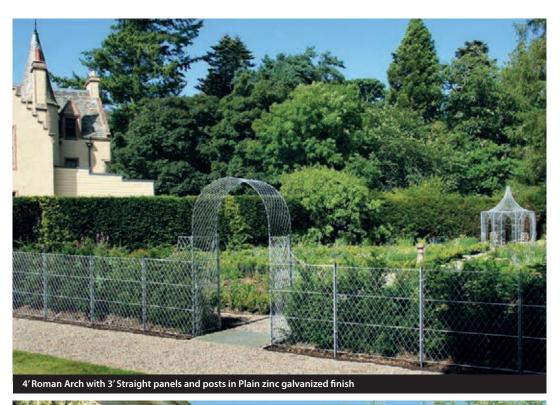


Double Gate and gate posts H4'6"x W3' 9" (137 x 114cm)

A pair of Double Gates shown with a 4' Roman Arch and 3' Drop Curve Panels. Gates can be made to measure. Arch and Side Panels sold separately.

Orderline: 01225 851577

GT002





6' Roman Arch with double frame in Aged galvanized finish

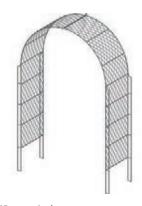






Double framed arches extra

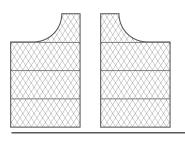
When wider paths or garden benches need to be spanned, a strong double framed arch is essential. Ideal for supporting vigorous twining plants such as Wisteria and vines. Use with our system of matching, maintenance-free wirework panels and posts to decorate, define or screen areas within your garden. Any size can be made to measure. Arch legs extend 15" below ground and must be concreted-in.



5' Roman Arch
Medium Arch
H7' x W5' x D18" (213 x 152 x 46cm)
With double frames down each vertical side for added support.



7'6" wide x 18" deep bespoke Ellipse Arch in Grey painted finish.

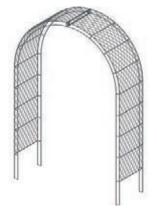


3' Arch Side Panels Medium Left Medium Right H4'6" x W3' (137 x 91cm)

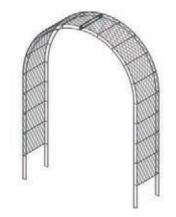
AR205 AR206



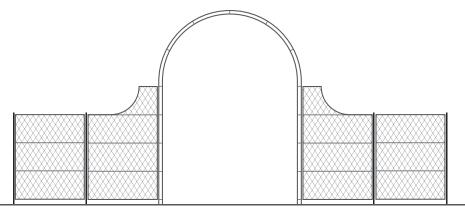
strong support



6' Roman Arch
Medium Arch
H7'6" x W6' x D18" (230 x 183 x 46cm)
With double frames running inside front and back for structural integrity.



7' Roman Arch
Large Arch
H8' x W7' x D24" (244 x 213 x 61cm)
With double frames running inside front and back for structural integrity.



Scheme TR004, AR205, AR105, AR206, TR004

A scheme showing a range of panels, posts and 6' Roman Arch. Any width or depth of arch can be made to measure. Bespoke solutions such as half arches or specific design details can be accommodated. Gates can be made to fit within any arch, just call us with your requirements.

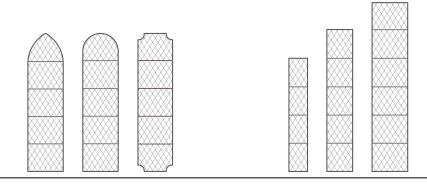






Wall trellis

Unlike wooden trellis which needs treating against rot and has to be replaced regularly, our light but strong wall trellis panels provide an elegant, maintenance-free alternative that will last a lifetime. Providing a stylish yet unobtrusive support for climbing plants, they can also be used to soften, decorate or disguise garden walls or the exterior of your property. Our panels are designed to work individually or together as a scheme. Each wall panel is held away from the wall by welded tubular steel spacers allowing the free growth of twining and climbing plants. We never use unsightly plastic components with any of our trellis panels. Wall panels can be made to measure.



18" Profiled Panels
Gothic

H5'7" x W18" (170 x 46cm) Roman H5'7" x W18" (170 x 46cm) Scallop H5'7" x W18" (170 x 46cm) TR401

TR501

TR007

H4′6″ x W9.5″ (137 x 24cm) 12.5″ Medium

H 5'7" x W12.5" (170 x 32cm) 18" Large

Wall Panels

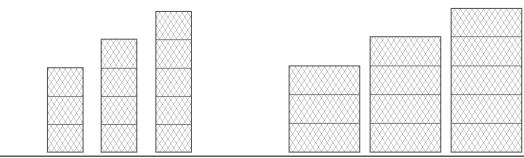
9.5" Small

TR012

TR014

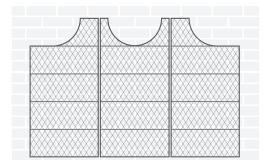
TR010

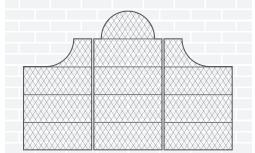
H6' 8" x W18" (203 x 46cm)



18" Straight Panels	
Small	TR001
H3'5"x W18" (104cm x 46cm)	
Medium	TR002
H4'6"x W18" (137cm x 46cm)	
Large	TR003
H5'7"x W18" (170 x 46cm)	

3' Straight Panels Small H3'5" x W3' (104 x 91cm) Medium H4'6" x W3' (137 x 91cm) H5'7" x W3' (170 x 91cm)

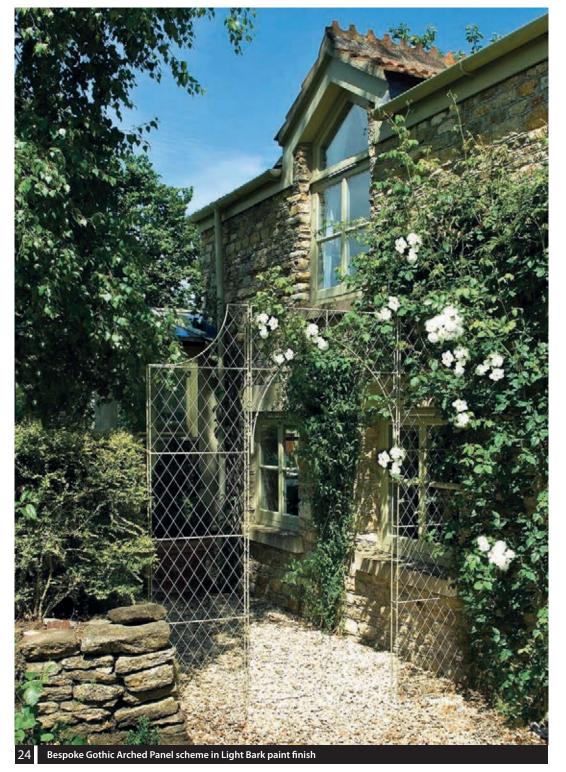




3' Drop Curve Panels Full Drop Curve Panel H5'7" x W3' (170 x 91cm) **Drop Curve Panels** Large Left Large Right H5'7" x W3' (170 x 91cm)

3' Profiled Panels TR102 Full Raised Curve Panel H5'7" x W3' (170 x 91cm) **Drop Curve Panels** TR207 Medium Left TR208 Medium Right

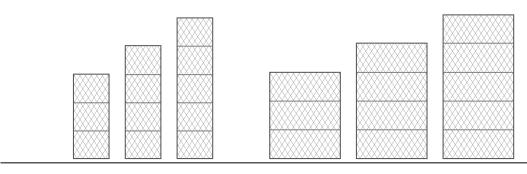
TR004 TR005 TR006 TR301 TR205 TR206 H4'6" x W3' (137 x 91cm) Straight Aged zinc galvanized finish panels in a Connecticut garden, USA Orderline: 01225 851577





Panels & posts

A range of wirework panels and matching posts enables you to enclose, divide or screen different areas within your garden. The superior alternative to wooden trellis or timber fencing, these wirework lattice panels are corrosion-resistant so your precious plants can be left undisturbed for years. Use our complete system of inter-working panels and posts, in combination with matching arches and wall trellis, to create a robust but stylish framework for your climbing plants. The posts can be concreted in to the soil or made with base plates to bolt down on to hard surfaces such as flagstones or even timber decking. All fixings are high quality galvanized steel; we never use inferior plastic components.



18" Straight Panels

H3'5"x W18" (104cm x 46cm) Medium H4'6"x W18" (137cm x 46cm)

Large H5'7"x W18" (170 x 46cm) 3' Straight Panels
TR001 Small

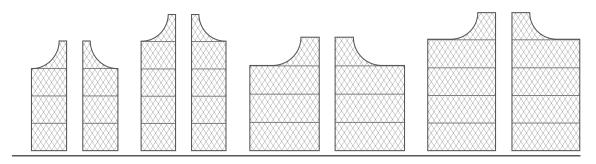
Small H3'5" x W3' (104 x 91cm) Medium

TR002 Medium H4'6" x W3' (137 x 91cm) TR003 Large

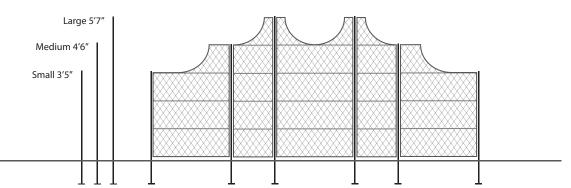
Large H5'7" x W3' (170 x 91cm) TR004

TR005

TR006



18" Drop Curve Panels		3' Drop Curve Panels
Medium Left	TR201	Medium Left
Medium Right	TR202	Medium Right
H4'6" x W18" (137 x 46cm)		H4'6" x W3' (137 x 91cm)
Large Left	TR203	Large Left
Large Right	TR204	Large Right
H5'7" x W18" (170 x 46cm)		H5'7" x W3' (170 x 91cm)



Posts

Small H3'5" (104cm) ST001 Medium H4'6" (137cm) ST002 H5'7" (170cm) ST003 All heights shown are above ground dimensions.

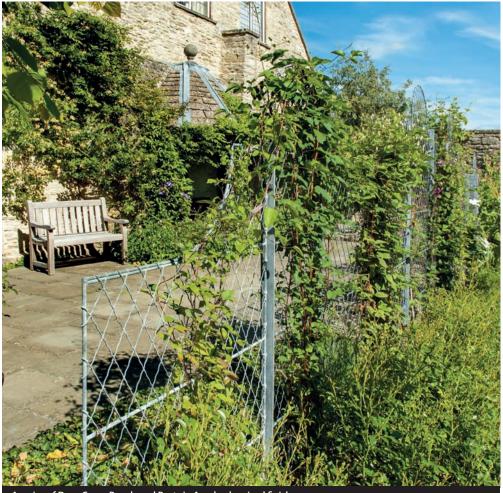
Scheme TR205, TR203, TR102, TR204, TR206

A suggested design for a run of Drop Curve Panels and Posts. All posts are available in three standard heights to match adjoining panels for concreting in to the ground. Talk to us about your requirements and we'll design the ideal solution for your garden.

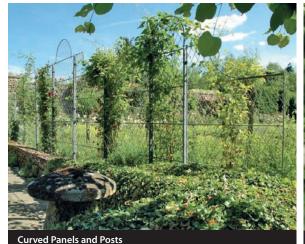
TR205 TR206

TR207 TR208





A series of Drop Curve Panels and Posts in Aged galvanized finish





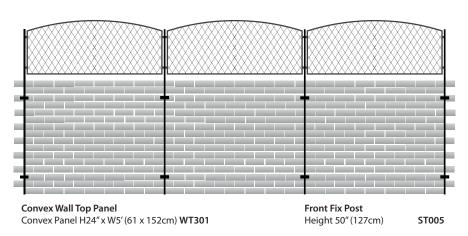




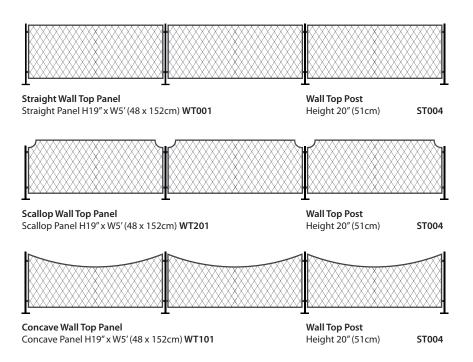


Wall top panels & posts

Our wall top panels and posts can be attached to the top of your garden walls to improve your privacy and create an attractive division between you and your neighbours. Unlike wooden trellis, they are maintenance-free and when covered with flowers and foliage create a barrier that offers the perfect balance between picturesque and private. Lighter than timber yet more durable, our trellis panels are the perfect solution for additional screening above your timber, brick or stone wall. Graceful, yet strong enough to support heavy climbers, these panels are easy to install. Most customers need made to measure trellis to fit their specific site conditions, so please get in touch with your dimensions and preferred panel designs and leave the rest to us as we provide a design service as standard.

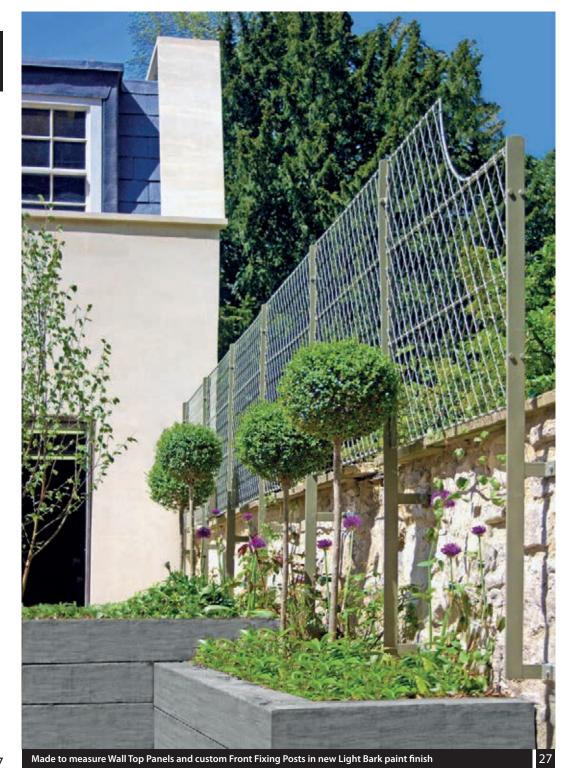


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Wall Top Panels are supported by top fixing or front fixing posts made from solid steel bar. Designs can vary greatly depending on your existing wall design, material, orientation, levels, corners, varying heights, capping stones etc. Standard top fixing posts have a flat 4" footplate; front fixing posts have a pair of fixing brackets for bolting flush to the wall.







Contemporary Fireguards



26" Small Fireguard W26" x H28" x D10" (66 x 71 x 25cm) 34" Medium Fireguard W34" x H28" x D10" (87 x 71x 25cm)



FG201

FG202

42" Large Fireguard W42" x H30" x D12" (107 x 76 x 30cm) 48" X Large Fireguard W48" x H30" x D12" (122 x 76 x 30cm)

FG203 FG204

In addition to the four standard sizes shown above, we can also make bespoke sizes to suit most stoves and fireplaces – please see the main image on the left for a typical bespoke design. Many stoves are not set in a fireplace, so the guards have to be much deeper to extend to the back wall. Optional wall fixings are available to ensure maximum safety. Made from fully welded solid steel before being hot dip zinc galvanized, they require no self-assembly and the closely spaced vertical rods are only 2"/50mm apart. Available in Anthracite Grey painted finish. Bespoke sizes available.



Traditional Fireguards



26" Small Fireguard W26" x H28" x D10" (66 x 71 x 25cm) 34" Medium Fireguard W34" x H28" x D10" (87 x 71 x 25cm)



42" Large Fireguard W42" x H30" x D12" (107 x 76 x 30cm) **48"** X Large Fireguard W48" x H30" x D12" (122 x 76 x 30cm)

The Traditional Fireguard offers authentic protection for your wood burning stove or your fireplace. The rigidity of our design set our fireguards apart from inferior folding models; the top rail is gently curving so no sharp edges, the woven mesh a small 2" x 1" diamond, too small for hands or whiskers. We can supply optional side fixings for extra security and can also make to measure. Most stoves require a deeper guard to extend back to the wall, as shown in the deeper bespoke design in the image shown above right. Available in Black painted finish or Aged zinc galvanized finish.

FG101

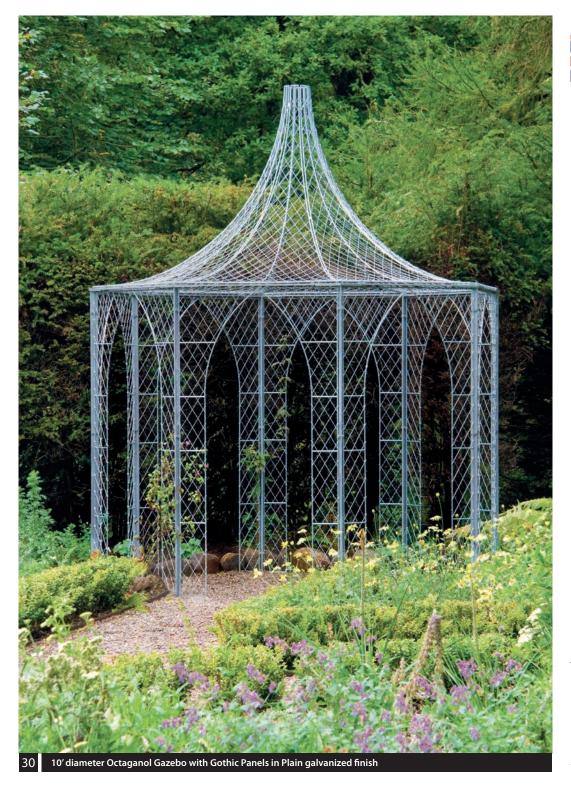
FG104

Orderline: 01225 851577

FG102

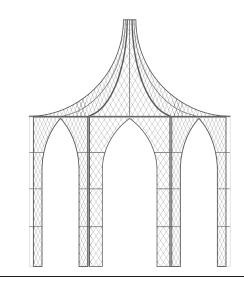
FG103



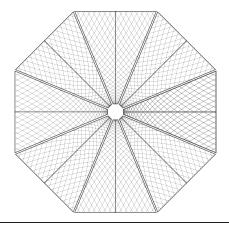




Create a special outdoor space for afternoon tea or garden parties in the summer, or simply provide a magnificent focal point for a larger garden with one of our wirework gazebos. Swathe in climbing plants for beautiful blooms and shady foliage in summer, or create a romantic rose arbour by adorning with scented ramblers. We offer a range of arch, window or full lattice side panels so just describe your dream gazebo and we'll design it especially for you. Each corner post has bolt-down feet to secure on to a flat, level surface and the gazebo is very straightforward to install.







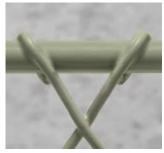
Plan view The Octagonal Gazebo is made in separate sections for easily bolting together on site.



Finishes

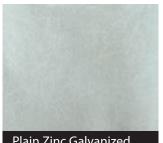
Every 90 seconds across the world, one tonne of steel turns to rust, so we hot dip zinc galvanize our products to BS EN ISO 1461 to form a corrosion resistant and maintenance-free product that will last a lifetime. All products in this brochure are available in Plain zinc finish, Aged zinc finish and the standard paint colours shown below. Paints are matt finish for canopies and porches; satin finish for wirework trellis. We never use gloss paint!











Plain Zinc Galvanized

Fresh zinc has a bright silver sheen which will gradually weather to a beautiful matt, light grey finish.

Aged Zinc Galvanized

We reproduce the ageing process by etching the fresh zinc to achieve a darker, weathered patina.



A mellow hue with a hint of green, similar to the bark of a Bay tree. The perfect colour for trellis and arches.



An appropriate colour choice for canopies to complement exterior leadwork or slate.



A traditional and timeless choice for porches and canopies that works with most properties.

Telephone: 01225 851577



286 High Street Batheaston BATH BA1 7RA Tel: 01225 851577 info@garden-requisites.co.uk www.garden-requisites.co.uk

Showroom

Open weekdays 9am - 5pm and Saturdays by arrangement.

To fully appreciate the beauty and diversity of our handmade English wirework and ironwork please visit our showroom near Bath. Here you will see our unique range of products and finishes and where we can assist you in finalising your product ideas.



How to order

To place your order please call 01225 851577. Our lines are open from 9am - 5pm Monday to Friday. Alternatively, please email your requirements and we'll contact you to process your order. We can answer your questions regarding design details, dimensions, finishes, timescales and delivery options before you place your order.

After your visit to our showroom in Batheaston, why not enjoy a walk around the World Heritage city of Bath. From John Wood's grand Royal Crescent to Brunel's gracious arches, Bath is full of fine examples of the architectural heritage that has inspired our Garden Requisites collection.

